

ASAP
Work Order ID 123174

123174

July-30-14 2:32:52 PM

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Item ID: D4978-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Tube

Start Date: 7/30/14 Start Qty: 6.00

6

Cust Item ID:

Required Date: 7/31/14 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4978

D

110

0.00

110

Mill Conv

Memo

0.00

Conventional Milling Machine

1- CUT AS PER DWG
2- Mill end of tube as per dwg
3- DEBURR AS PER DWG

6

J.C. L. / D. a

120

0.00

120

QC

Memo

0.00

Quality Control

QC2

QC6 - Inspect dimensions to drawing

6

J.C. L. / D. a

14/07/31

QC8

6

DAS

20

9-89

17-04-31

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify as per dwg & Stock Location: WAC001

6X

DAS

28

9-89

AUG 01 2014

Work Order ID 123174***123174***

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Item ID: D4978-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Tube
Start Date: 7/30/14 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 7/31/14 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/8/5 JF

2 1408-01

Picklist Print

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Work Order ID: 123174

123174

Parent Item: D4978-1

D4978-1

Parent Item Name: Tube

Start Date: 7/30/14

Required Date: 7/31/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 13.11.18 NEW ISSUE DD VERF:JLM
13.12.04 AS PER DWG REV.A DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M316TR0.500W.065		Purchased			No		f	32.2500		10			

M316TR0 500W 065

316 RD Tubing 0.500" x .065" wall

**

Location

Loc Qty

Loc Code

MAT018

32.25

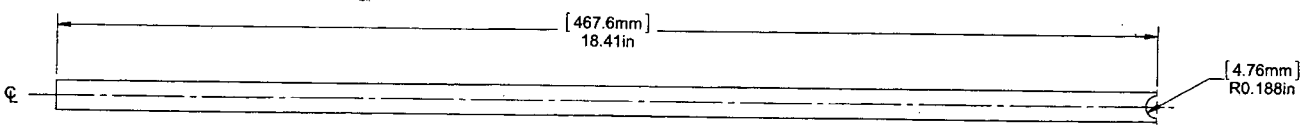
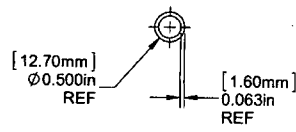
M129466

32.25

9.31

J.C.-L./h

W/0123174



D4978-1 TUBE

RELEASED
2014-06-11

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING, Ø0.500 X 0.063 WALL
PER ASTM A213 OR ASME SA213 OR ASTM A269
REF DART SPEC M304TR0.500W.063
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.47 lbs (0.24 kgs)

APPROVED	DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	HS	DRAWING NO.	REV. D
	MFG. APPR.	JLM	D4978	SHEET 2 OF 4
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	# STRUT ASSY	NTS
	DATE	14.06.05	<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

